



Product Bulletin

GULFCUT® SOLUBLE OIL B

Gulfcut® Soluble Oil B is an all-purpose emulsifiable oil concentrate. This premium quality soluble oil is recommended for a wide range of metalworking applications including stamping, turning, cutting and grinding steels, drilling, boring and milling. It can also be used to machine aluminum and copper alloys.

FEATURES AND BENEFITS:

Gulfcut® Soluble Oil B protects machine tools and parts from rust by means of an effective corrosion inhibitor system that leaves a clean, light, lubricating residue on parts. This emulsion concentrate forms stable, white, non-foaming emulsions in both soft and hard water and is formulated to provide long sump life in centralized systems.

Gulfcut® Soluble Oil B contains a biocide to control anaerobic bacteria keeping systems free of objectionable odor.

APPLICATIONS:

Recommended Dilutions:

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|--|-----------------|
| • Water hydraulics | 1-3% emulsion |
| • Grinding | 2-3% emulsion |
| • Short term rust protection | 2-4% emulsion |
| • Milling | 5-10% emulsion |
| • Drilling and boring | 5-10% emulsion |
| • Turning | 5-10% emulsion |
| • Temporary rust protection on steel plate | 15-20% emulsion |

Typical Properties

Product Code	Test Method	335193
Viscosity, cSt @ 40°C	ASTM D-445	30.8
API Gravity	ASTM D-287	22.6
Pour Point, °C (°F)	ASTM D-97	-32 (-25)
Neat oil appearance		Clear amber
Emulsion appearance		Milky white

AVAILABILITY:

Gulfcut® Soluble Oil B is available throughout Gulf's marketing area. Your Gulf representative can provide specific information. Need additional information? Call Gulf @ 1-800-566-GULF(4853) or visit Nu-tierbrands.com.

NU-TIER BRANDS, INC.

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